

EUROPEAN PATENT OFFICE

Patent Abstracts of Japan

PUBLICATION NUMBER : 11277573
PUBLICATION DATE : 12-10-99

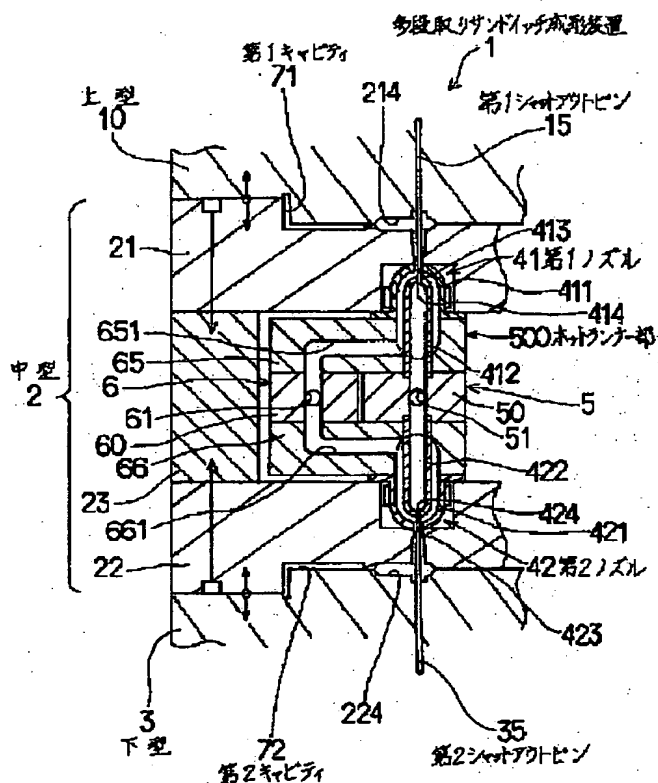
APPLICATION DATE : 27-03-98
APPLICATION NUMBER : 10100302

APPLICANT : TOYODA GOSEI CO LTD;

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INT.CL. : B29C 45/16 B29C 45/26

TITLE : MULTISTAGE CAVITY SANDWICH
MOLDING DEVICE



ABSTRACT : PROBLEM TO BE SOLVED: To make compact a molding device which shows high production efficiency and comparatively lower installation cost.

SOLUTION: An intermediate force 2 has two nozzles 41, 42, and each of the nozzles 41, 42 has a hot runner part 500 for guiding a synthetic resin. The hot runner part 500 has a manifold 5 for a core material and a manifold 6 for a skin material. The manifold 5 for a core material is connected to each of inner nozzles 412, 422, and on the other hand, the manifold 6 for a skin material is connected to a stretch between outer nozzles 411, 421 and the inner nozzles 412, 422 respectively. A first shutout pin 15 which opens/closes an inner hole 414 from outside the nozzle is arranged on a top force 10, and a second shutout pin 35 which opens/closes an inner hole 424 from outside the nozzle is arranged on a bottom force 3, both shutout pins 15, 35 being movable forward/backward respectively.

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